





Main dimensional characteristics			Mechanical properties				
			14 < Closure torque < 30 7 < Opening torque < 25 Stripping torque > 42		Kg f x cm Kg f x cm Kg f x cm		
Number of Knurls	120		Air tightness > 0.6		Bar		
External diameter	49.9 ± 0,3mm		Stripping torque has been obtained imediately after placement of the cap				
Total height	17.1 ± 0,3mm		24 h after manufacture. Opening torque was obtained after mounting 7days. Microbiological quality				
Diameter plug	41.7 ± 0,2mm	_					
Diameter inside of thread	45.8 ± 0,3mm	<u> </u> -					
Weight	4.2 ± 0,1g		Aerobic bacteria	< 10 ufc in 10 caps			
			Moulds and yeasts	< 10	ufc in 10 caps		
			Fecal and Total Coliform	0 u	fc in 10 caps		